

TECHNOLOGIES

Automatic blow molding machine APF-30



Output - 120 and 250 bottles/h

Bottle volume - 15,0-30,0 I

Blowing pressure - up to 40 bar

Low pressure - 8-10 bar

Low and high pressure air demand, output 120 bph - 4,7 m³/min

Low and high pressure air demand, output 250 bph - 7,7 m³/min

Cooling liquid temperature - 7-9 °C

Voltage supply - 400V / 50Hz

Installed power - 87 kW

Overall dimensions - 6700 x 2400 x 3100 mm

Weight - 6050 kg



reliable and steady mold closing system



preform thread overheating protection



неаvy weight & thick-walled preforms intensive and deep heating



loading manipulators for preform transfer



stretching unit with servo drive system



possible to blow mold PET kegs and - 5 gallon water bottles on one model



additional bottle base cooling system



air recovery system reuse of compressed air to cover 100% of low pressure line demand



original block of blowing valves



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